



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6210G01031-8G-1**

**Job Sheet 186321**



Part No: RBW6210G01031-8G-1

Job Qty: 1 pcs **2**

DAS  
21  
9-89

Part Name: Lower Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01031-8G Rev.B IPP Rev. A 18.10.11 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Small Fab - 1               | 1 pcs | 11/30/18   |          | 0.00      | 1.00    | Small Fab - 1         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 2         |           | MLL      |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |          |
| 120   | QC 5                        | 1 pcs | 11/30/18   |          | 0.00      | 0.00    | QC 5 - 10             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 38             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 42             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |          |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs | 11/30/18   |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |          |

DAS  
40  
9-89

DAS  
9  
9-89

19/03/19

DAS  
28  
9-89

|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   |                        |                 |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|-----------------|-------------------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 7 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 8 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 9 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 10 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 11 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 12 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 13 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 15 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   | Packaging 3 - 36 - B4B |                 |
| 140                                                                                                                                                                                                                                                                                                                          | QC 21 - SA                             | 1 pcs           | 11/30/18          | 0.00 0.00              | QC 21 - SA - 21 |
|                                                                                                                                                                                                                                                                                                                              |                                        |                 |                   |                        | QC 21 - SA - 70 |
| <p>Part Op <b>110</b> - Small Fab-3 (Small Fab) 1-Assemble as per DWG.<br/>         Descriptions: <b>120</b> - QC5 (QC5- Inspect part completeness to step on W/O)<br/> <b>130</b> - Packaging3-1 (Identify as per dwg &amp; Stock Location: _____)<br/> <b>140</b> - QC21 (QC21- Final Inspection - Work Order Release)</p> |                                        |                 |                   |                        |                 |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                               |                                        |                 |                   |                        |                 |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                           | <b>Component Name</b>                  | <b>Quantity</b> | <b>Operation</b>  | <b>Container</b>       |                 |
| 91732A212                                                                                                                                                                                                                                                                                                                    | SS Helicoil Insert 1/4"-20 x 3/8" Long | 4 Ea (4 ea)     | 110-Small Fab - 1 |                        |                 |
| RBW6210G01031-8G-2                                                                                                                                                                                                                                                                                                           | Lower Plate                            | 1 pcs (1 ea)    | 110-Small Fab - 1 |                        |                 |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                       |                                        |                 |                   |                        |                 |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                             | <b>Component Part</b>                  | <b>Required</b> | <b>Inventory</b>  | <b>Allocated</b>       |                 |
| 110-Small Fab - 1                                                                                                                                                                                                                                                                                                            | 91732A212                              | 4               | 10                | 0                      |                 |
|                                                                                                                                                                                                                                                                                                                              | RBW6210G01031-8G-2                     | 1               | 6                 | 0                      |                 |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                   |                                        |                 |                   |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                           |                                        |                 |                   |                        |                 |



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**RBW6210G01031-8G-1**  
**Job Sheet 186321**



Part No: RBW6210G01031-8G-1

Job Qty: 1 ea

Part Name: Lower Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01031-8G Rev.B IPP Rev. A 18.10.11 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  |            | 11/30/18 | 0.00      | 0.00    | Start Up Small Fab-2  |           |          |
| 110   | Small Fab          | 1 pcs |            | 11/30/18 | 0.00      | 1.00    | Small Fab-3           |           |          |
| 120   | QC                 | 1 pcs |            | 11/30/18 | 0.00      | 0.00    | QC5                   |           |          |
| 130   | Packaging          | 1 pcs |            | 11/30/18 | 0.00      | 0.00    | Packaging3-1          |           |          |
| 140   | QC21-SA            | 1 Ea  |            | 11/30/18 | 0.00      | 0.00    | QC21                  |           |          |

Part Op Descriptions: 110 - 1-Assemble as per DWG.

### Job BOM

| Part / Item        | Component Name                         | Quantity    | Operation             | Container |
|--------------------|----------------------------------------|-------------|-----------------------|-----------|
| 91732A212          | SS Helicoil Insert 1/4"-20 x 3/8" Long | 4 Ea (4 ea) | 90-Start up Operation | 3110453   |
| RBW6210G01031-8G-2 | Lower Plate                            | 1 Ea (1 ea) | 90-Start up Operation | 3132659   |

### Job Allocations

| Operation             | Component Part     | Required | Inventory | Allocated |
|-----------------------|--------------------|----------|-----------|-----------|
| 90-Start up Operation | 91732A212          | 4        | 10        | 0         |
|                       | RBW6210G01031-8G-2 | 1        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 11/14/18 10:16 AM Dart.lajeunesse.marie



DQA: \_\_\_\_\_ Date: \_\_\_\_\_



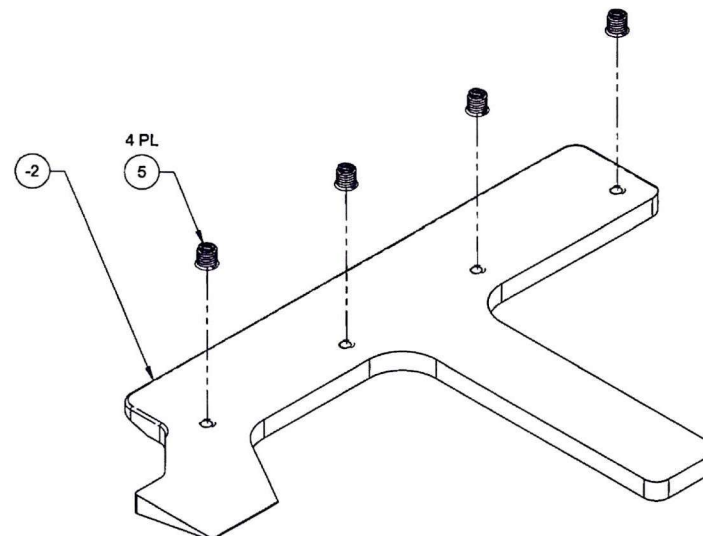
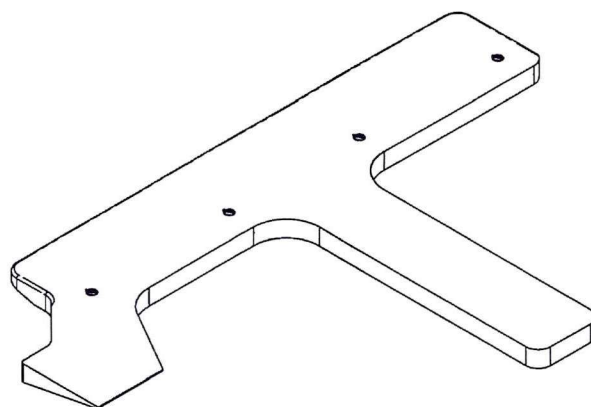
## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                              |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> <div>             Cross tube <input type="checkbox"/><br/>             Small Fab <input type="checkbox"/><br/>             Finishing <input type="checkbox"/><br/>             Composite <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/><br/>             Rec/Store/Packaging <input type="checkbox"/><br/>             Supplier <input type="checkbox"/> </div> <div>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |  |                                              |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Step #:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042) Approval                        |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | Completed By                                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | Lead hand / Supervisor Approval Verification |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | QC / QA Coordinator Approval                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                              |  |
| Root Cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | FAULT CATEGORY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |                                              |  |
| <div style="display: flex;"> <div style="flex: 1;">           Environment <input type="checkbox"/><br/>           Design <input type="checkbox"/><br/>           Doc/Data <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Pre <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Internal Transport <input type="checkbox"/><br/>           Tribal Knowledge <input type="checkbox"/><br/>           LOA <input type="checkbox"/><br/>           Substation <input type="checkbox"/><br/>           Past Expiry Date <input type="checkbox"/><br/>           Misidentified <input type="checkbox"/> </div> <div style="flex: 1;">           No Re-verification <input type="checkbox"/><br/>           Operator <input type="checkbox"/><br/>           Offset/Setup <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Training <input type="checkbox"/><br/>           Use for Testing <input type="checkbox"/><br/>           Poor Information <input type="checkbox"/><br/>           Rushing <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Past Due <input type="checkbox"/> </div> </div> | <div style="display: flex;"> <div style="flex: 1;">           Pressure/Forced <input type="checkbox"/><br/>           Bending <input type="checkbox"/><br/>           Centre Not Concentric <input type="checkbox"/><br/>           Cracks <input type="checkbox"/><br/>           Crimp/Kink/Ripple/Wave <input type="checkbox"/><br/>           Cuffs <input type="checkbox"/><br/>           Crushing <input type="checkbox"/><br/>           Heat Treat <input type="checkbox"/><br/>           Wave/Twist in Tube <input type="checkbox"/><br/>           Marks/Chatter <input type="checkbox"/> </div> <div style="flex: 1;">           Temperature/Cure <input type="checkbox"/><br/>           Set-up <input type="checkbox"/><br/>           BOM/Route <input type="checkbox"/><br/>           Broken/Damage/Defect <input type="checkbox"/><br/>           Inspection Incomplete/Unqualified <input type="checkbox"/><br/>           Contamination <input type="checkbox"/><br/>           Countersink <input type="checkbox"/><br/>           Cut Too Short <input type="checkbox"/><br/>           Instructions Incomplete/Unclear <input type="checkbox"/><br/>           Drill Holes <input type="checkbox"/> </div> <div style="flex: 1;">           Power Loss/Surge <input type="checkbox"/><br/>           Folio/Program <input type="checkbox"/><br/>           Grain <input type="checkbox"/><br/>           Weld <input type="checkbox"/><br/>           Wrong Stock Pulled <input type="checkbox"/><br/>           Out of Sequence <input type="checkbox"/><br/>           Off-set <input type="checkbox"/><br/>           Misabeled <input type="checkbox"/><br/>           Fit/Function <input type="checkbox"/><br/>           Misaligned/off center <input type="checkbox"/> </div> <div style="flex: 1;">           Positioned Wrong <input type="checkbox"/><br/>           Outside Dimensions <input type="checkbox"/><br/>           Over/Under tolerance <input type="checkbox"/><br/>           Part Incorrect <input type="checkbox"/><br/>           Part Lost/Missing <input type="checkbox"/><br/>           Part Moved <input type="checkbox"/><br/>           Drawing <input type="checkbox"/><br/>           Finish <input type="checkbox"/><br/>           Misread <input type="checkbox"/><br/>           Turning Sequence <input type="checkbox"/> </div> </div> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                              |  |
| OTHER : <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                              |  |

| ITEM # | QTY | PART #                       | PART TITLE                           |
|--------|-----|------------------------------|--------------------------------------|
| -2     | 1   | RBW6210G01031-8G-2           | LOWER PLATE                          |
| 5      | 4   | McMaster#91732A212 OR EQUIV. | SS HELICAL INSERT 1/4"-20 X 3/8" LG. |



RBW6210G01031-8G-1 LOWER PLATE ASSY

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 186321 MJS  
18-11-14

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

|                                                                                                                                                                                                                                                                                                  |     |                                 |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|---------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                                                                                           | KPT | <b>DART AEROSPACE LTD</b>       |              |
| DRAWN                                                                                                                                                                                                                                                                                            | KPT | HAWKESBURY, ONTARIO, CANADA     |              |
| CHECKED                                                                                                                                                                                                                                                                                          | VM  | TOOL PART #                     | REV. B       |
| MFG. APPR.                                                                                                                                                                                                                                                                                       | DP  | RBW6210G01031-8G                | SHEET 2 OF 4 |
| APPROVED                                                                                                                                                                                                                                                                                         | VM  | TITLE                           | SCALE        |
| DATE 9/24/2018                                                                                                                                                                                                                                                                                   |     | M/R BLADE TRIM TAB BENDING TOOL | NTS          |
| <small>COPYRIGHT © 2018 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |     |                                 |              |